

## **STAIRWAY UNIT ASSEMBLY**

### **STEP #1 (SEE ILLUSTRATION #01)**

INSERT THREE DOWELS INTO THE REAR SIDE OF THE FOUR LOOSE BOARDS. INSERT ONE DOWEL INTO THE FRONT OF EACH OF THESE BOARDS.

### **STEP #2 (SEE ILLUSTRATION #02)**

WITH EACH OF THE ABOVE BOARDS, TAKE THEM ONE AT A TIME AND INSERT THE ONE DOWEL INTO THE TOP OF THE DRAWER BOX. SECURE WITH TWO BOLTS (C). REPEAT THIS PROCESS FOR EACH OF THE FOUR DRAWERS.

### **STEP #3 (SEE ILLUSTRATION #03)**

WITH THIS STEP IT WILL BE HELPFUL TO DO ASSEMBLY CLOSE TO WHERE STAIRWAY WILL BE LOCATED. ALWAYS EXERCISE CARE WHEN MOVING THE STAIRWAY UNIT. IT IS BEST TO HAVE TWO PEOPLE MOVE THE STAIRWAY UNIT.

START WITH THE DRAWER WITH THE LONGEST BOARD STICKING OUT. GET THE BACK PANEL AND PUT THE THREE DOWELS FROM THE LONGEST BOARD DRAWER BOX IN THE THREE HOLES OF THE BACK PANEL AT THE BOTTOM OF THE BACK PANEL. SECURE WITH TWO BOLTS (C).

GET THE NEXT LONGEST BOARD STICKING OUT AND PLACE ON TOP OF FIRST DRAWER AND INSERT THE THREE DOWELS INTO THE THREE HOLES OF THE BACK PANEL. SECURE WITH TWO BOLTS (C).

REPEAT THIS PROCESS FOR THE OTHER DRAWERS.

### **STEP #4 (SEE ILLUSTRATION #04)**

ATTACH WITH BOLT (C) THE SMALL RAILING TO THE BACK PANEL, TO THE SIDE THAT DOES NOT JOIN THE BUNK BED.

### **STEP #5 (SEE ILLUSTRATION #05, 06)**

REMOVE ALL DRAWERS FROM DRAWER BOXES. ATTACH THE TOP RAILING FRONT UPRIGHT WITH THE TWO BOLTS (D) INTO THE TOP DRAWER BOX. ATTACH THE SHORT ANGLED RAILING WITH THE TWO BOLTS (D) INTO THE FRONT UPRIGHT INTO THE SECOND DRAWER BOX OFF THE FLOOR. ATTACH THE ANGLED RAILING INTO THE TOP RAILING USING BOLT (H) WHERE THE ANGLED RAILING JOINS THE TOP RAILING. SEE ILLUSTRATION #5, SCREW ONE PHILLIPS SCREW (I) IN EACH DRAWER TO ATTACH THE BOTTOM DRAWER BOX TO THE UPPER DRAWER BOXES, REPEAT FOR ALL THREE DRAWERS. NOW RETURN DRAWERS TO DRAWER BOXES.

### **STEP #6 (SEE ILLUSTRATION #07)**

ALIGN RAILING SLATS SO THEY ARE STRAIGHT AND EVEN DISTANCE BETWEEN THE SLAT FROM TOP TO BOTTOM. ATTACH RAILING SLATS TO DRAWER BOX WITH PHILLIPS SCREWS (B) SEE ILLUSTRATION #07.

### **STEP #7 (SEE ILLUSTRATION #08, 09)**

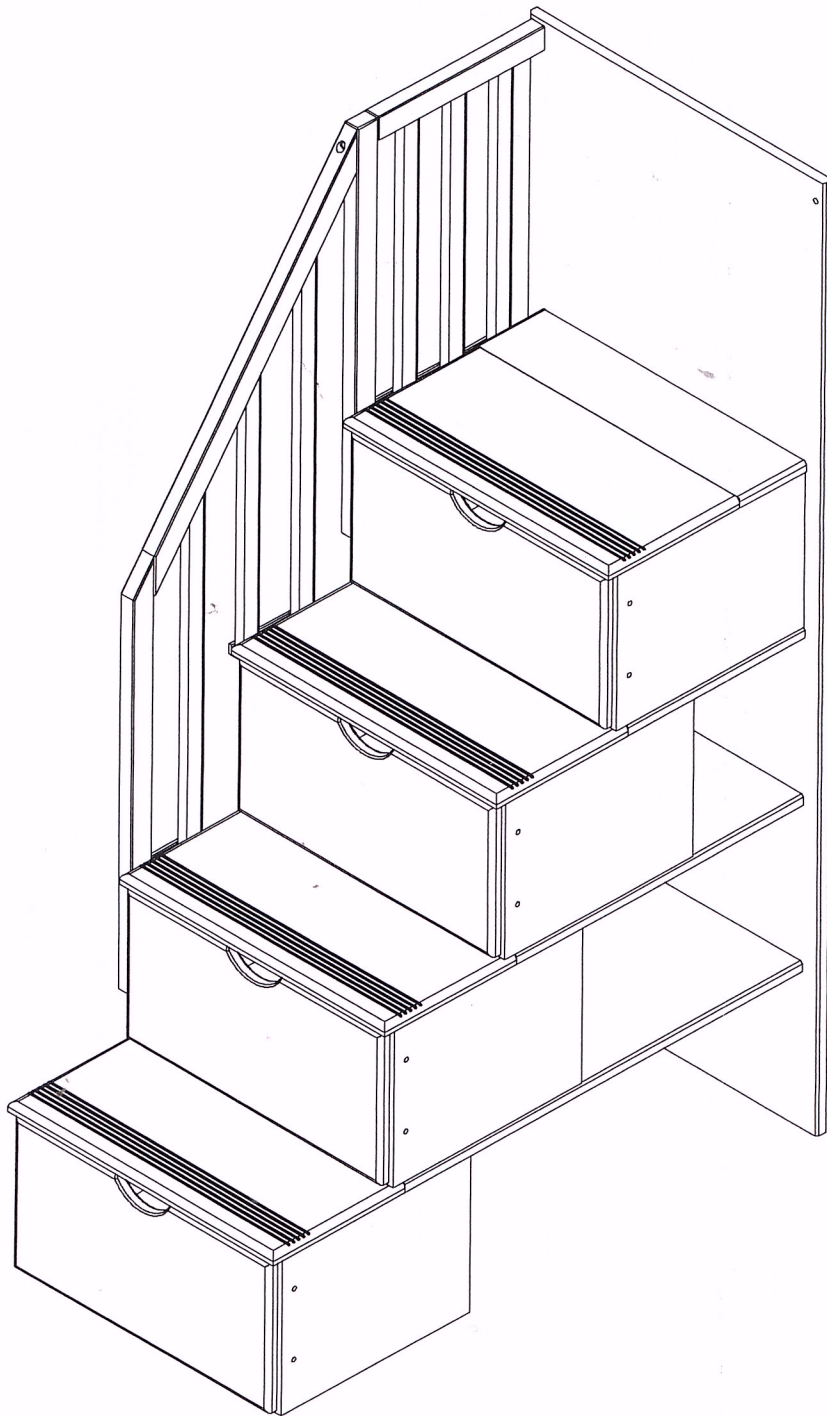
JOIN THE BACK PANEL BEHIND THE REAR POST OF THE BUNK BED WHERE THE OPENING IS TO GET INTO THE BUNK BED. HAVE ONE PERSON HOLD THE BUNK BED TIGHT TO THE BACK PANEL. INSTALL THE TWO BIG L BRACKETS UNDER THE TOP SIDE RAIL AND UNDER THE BOTTOM SIDE RAILS AS SHOWN. TWO SCREWS (F) GO INTO THE POST AND TWO SCREWS (F) INTO THE BACK PANEL.

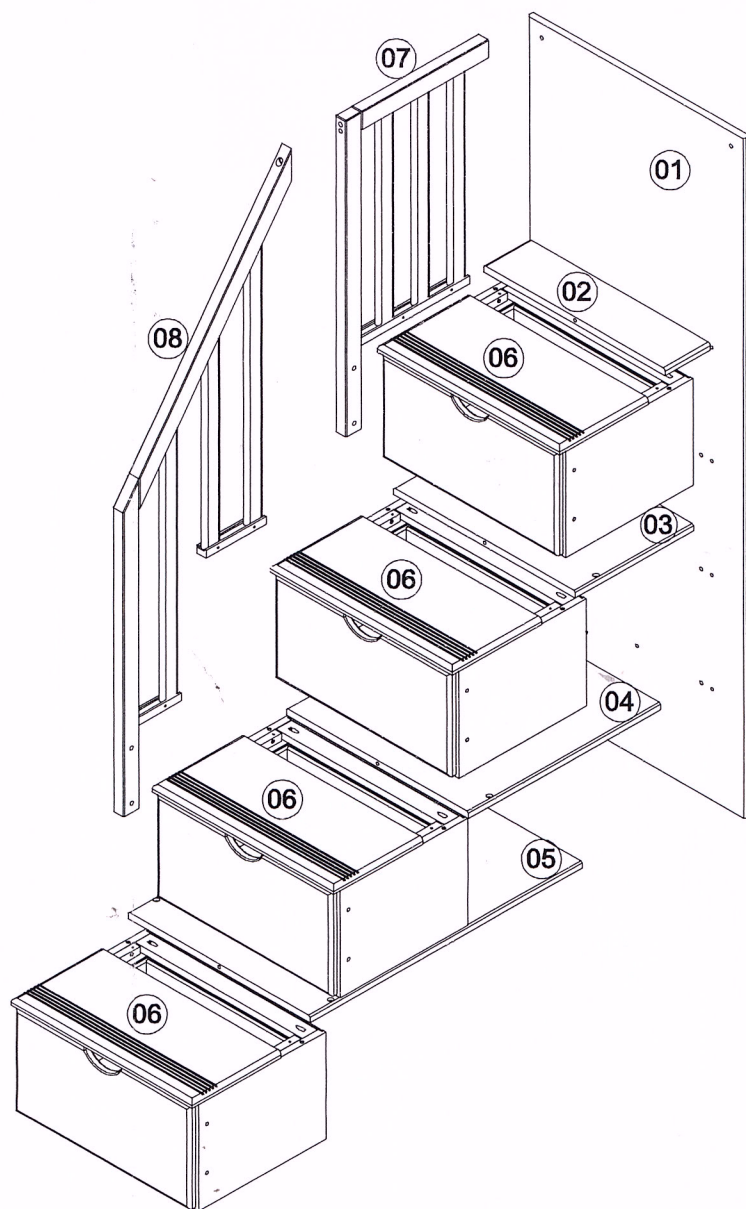
**NEVER MOVE BUNK AND STAIRWAY WITHOUT UNSCREWING  
THE L BRACKETS FROM THE BUNK BED SECTION.**



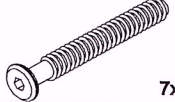






**DAMAGE WILL OCCUR IF NOT DISCONNECTED.**

**DONCO TRADING  
FORT WORTH, TX**

# STAIRWAY

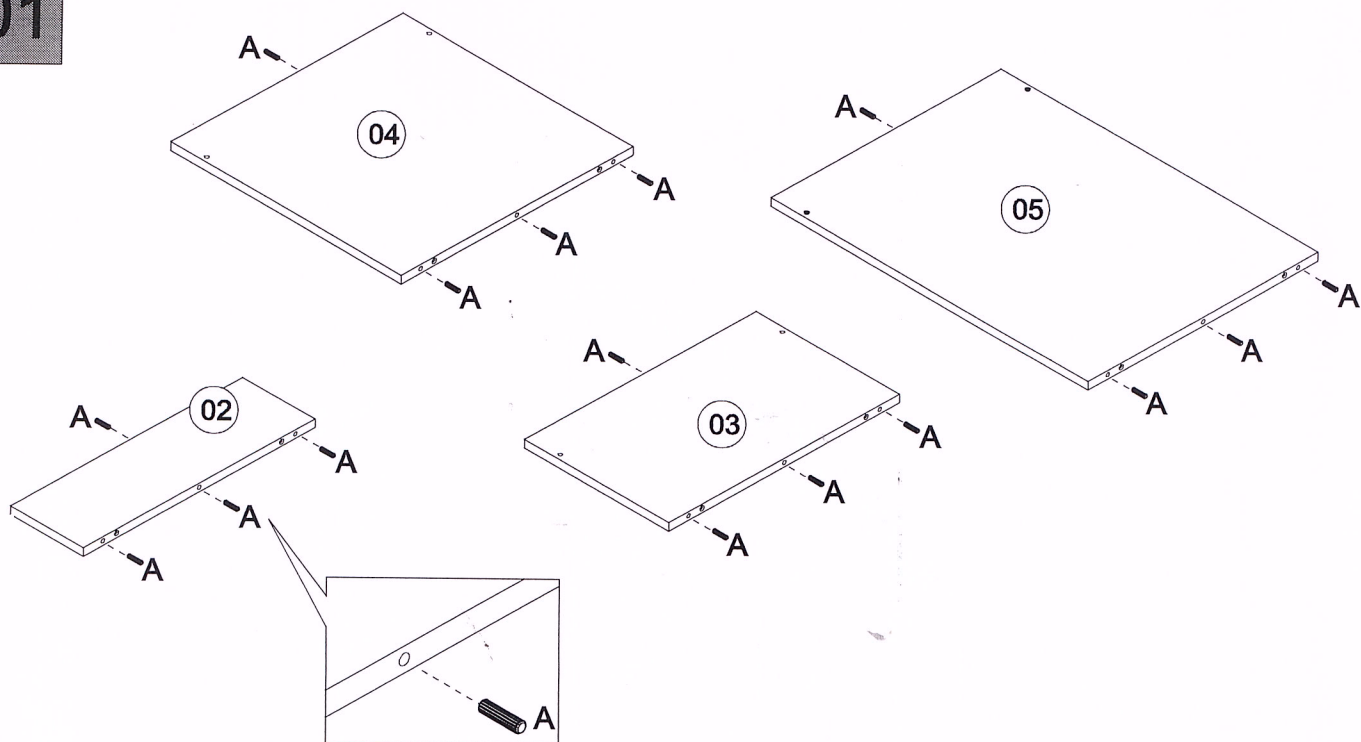




A	 8x30	16
B	 4x50	05
C	 7x50	15
D		04
E		01
F	 3,5x16	08
G		02
H	 7x100	01
I	 3,5x30	05

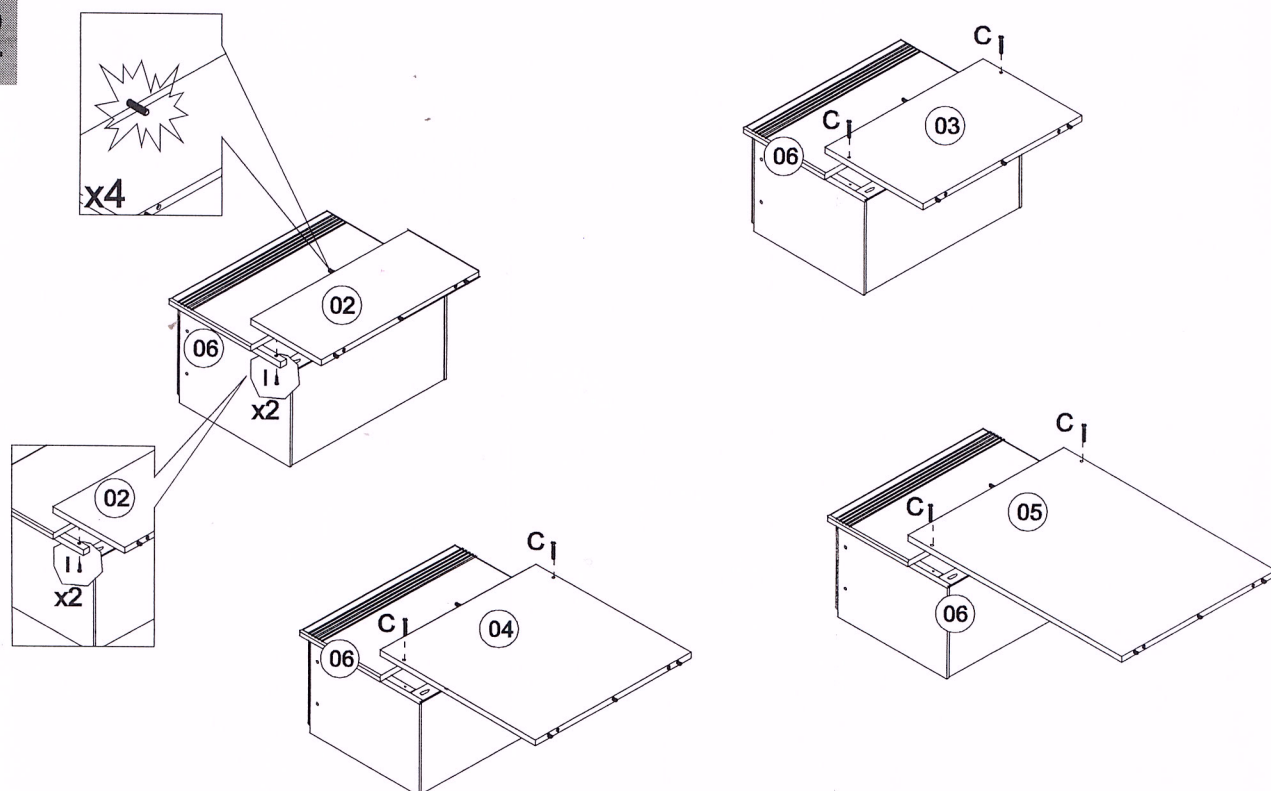


01



A 8X30 16

02

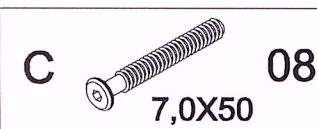
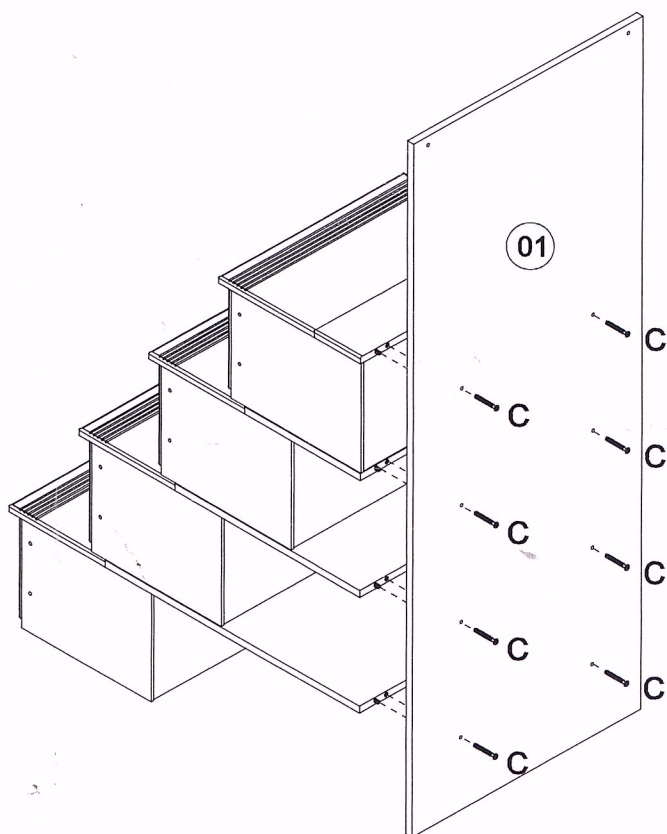


I 3,5X30 02

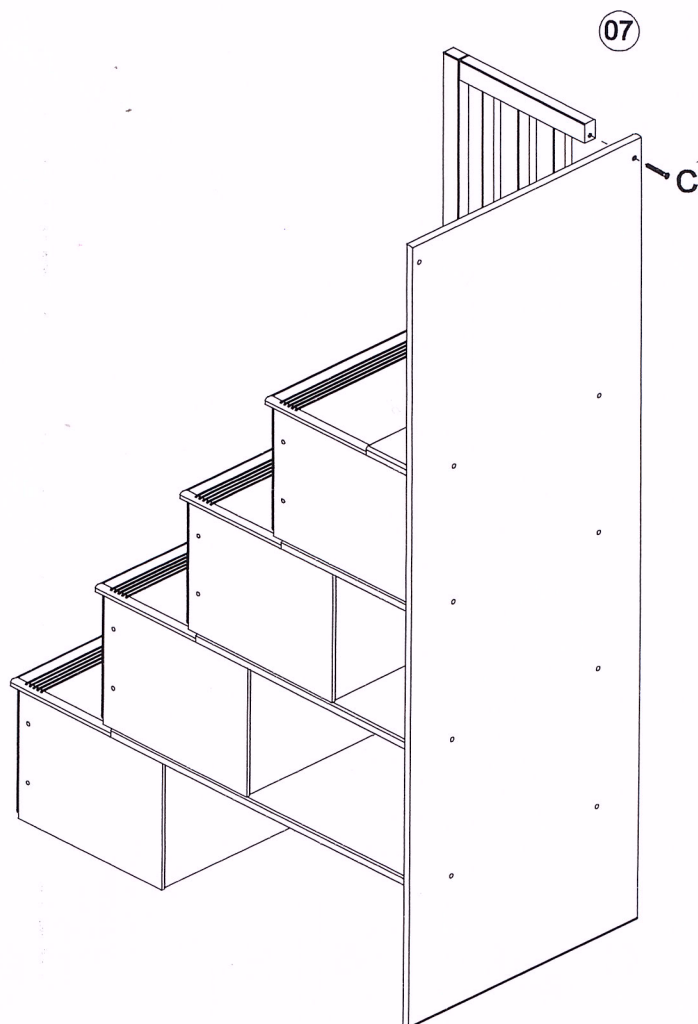
C 7,0X50 06

E 01

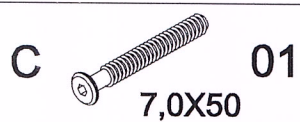
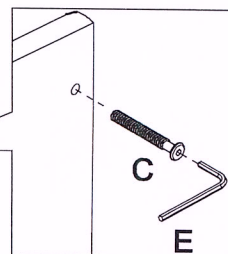
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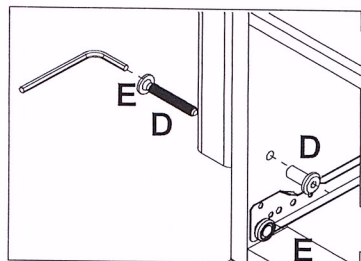
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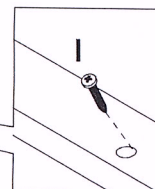
07



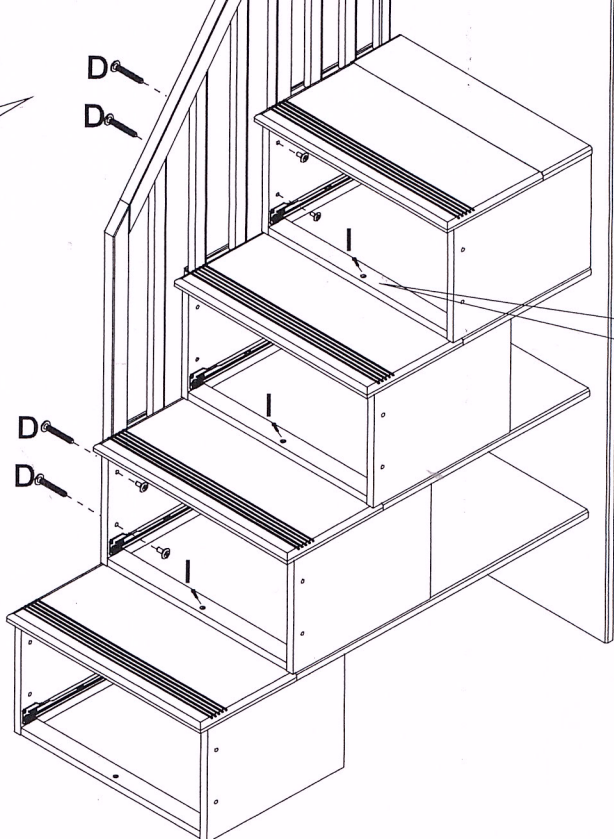
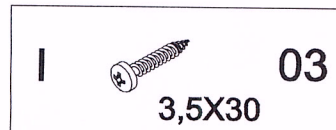
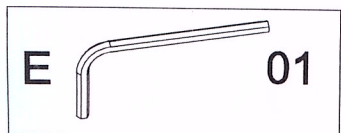
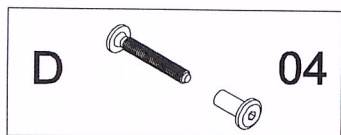
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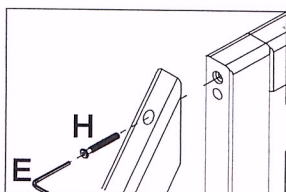
D  
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D  
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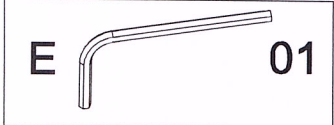
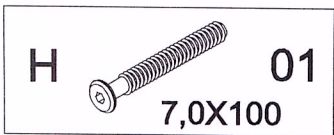
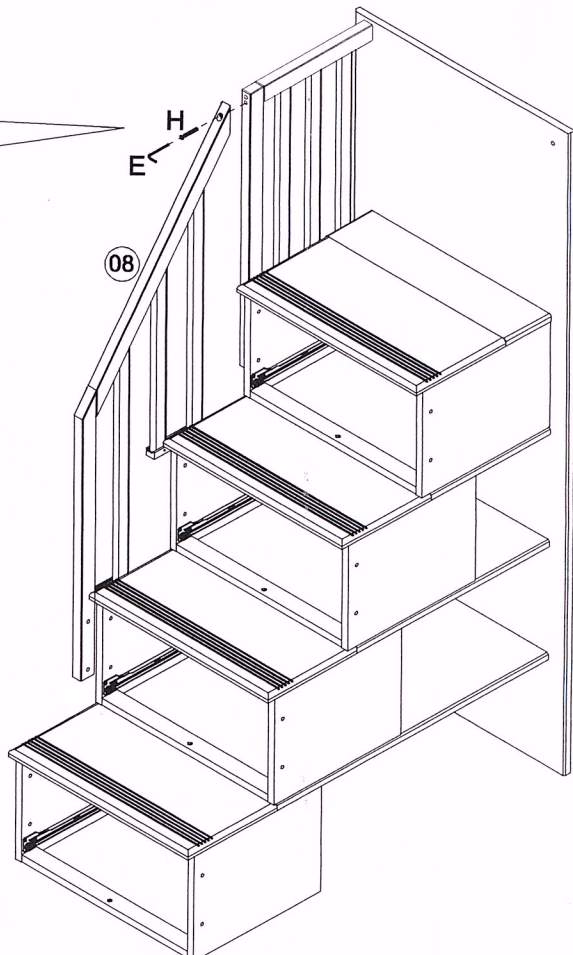


06



08

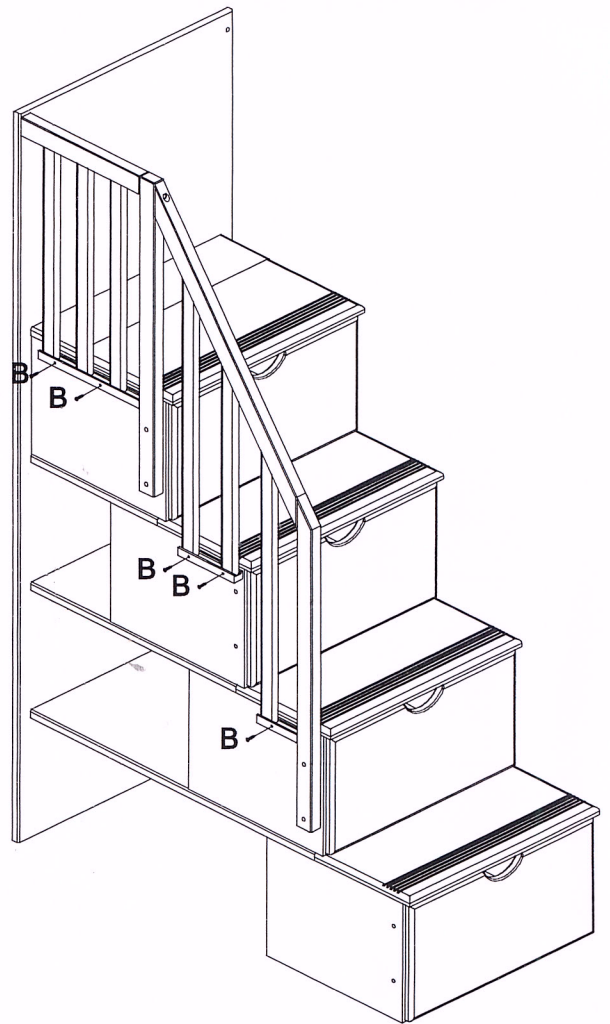
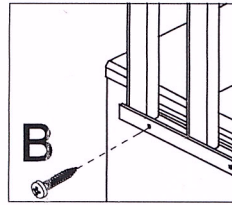
E  
H





07

# OPTION A



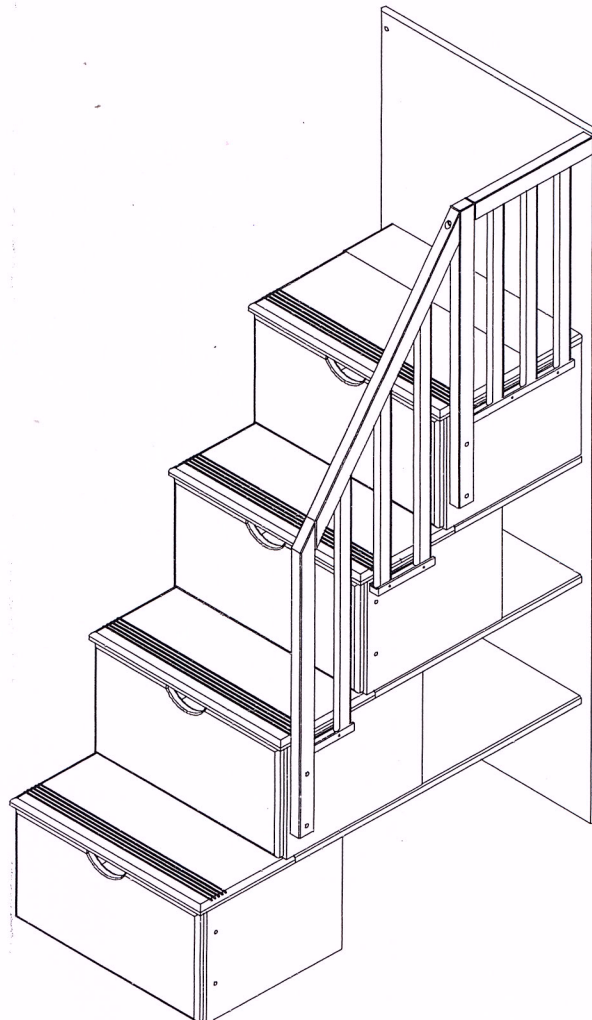
B



4X50

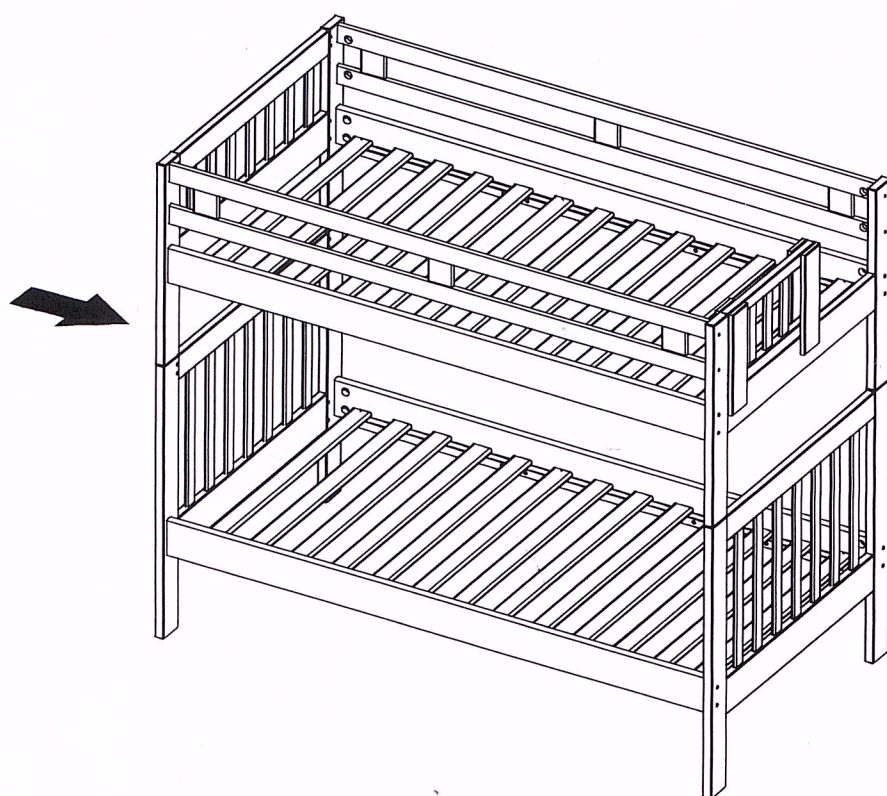
05

## OPTION B

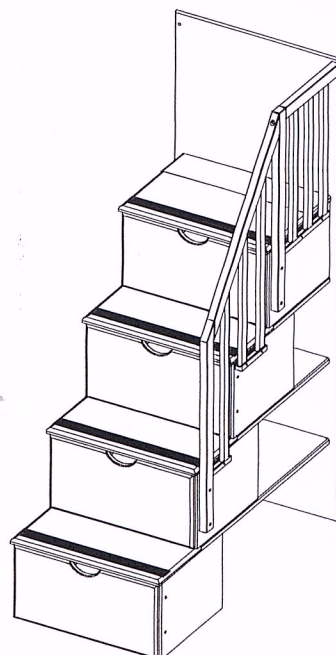
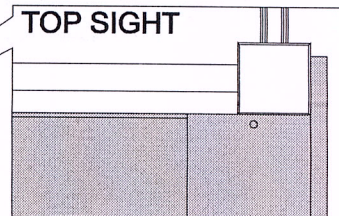


08

OPTION A

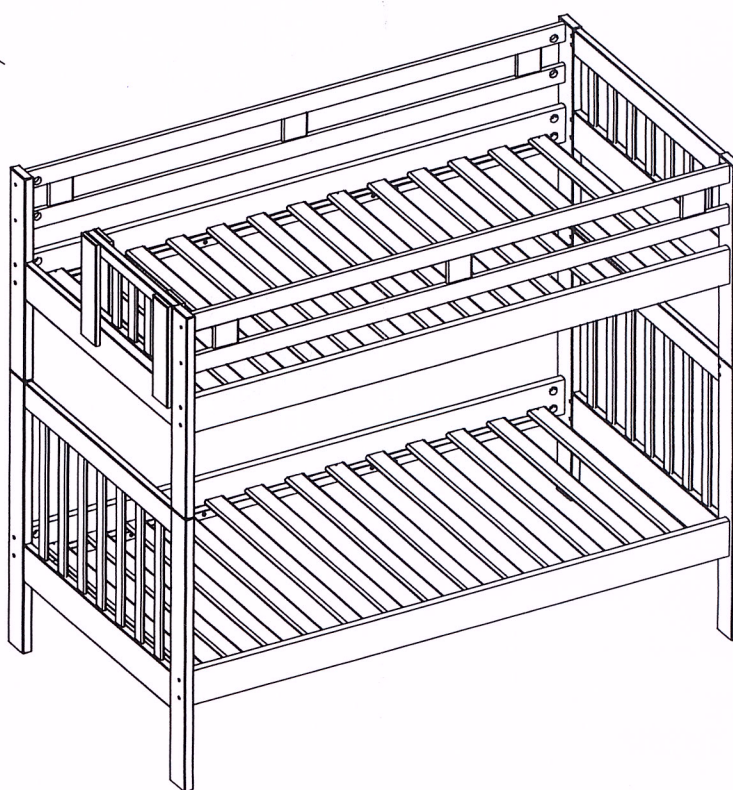
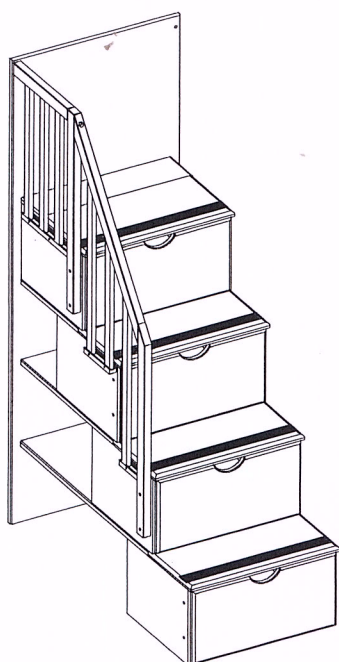
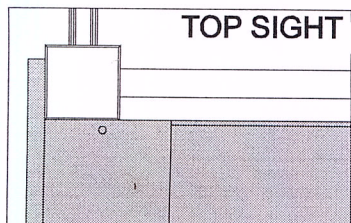


TOP SIGHT



OPTION B

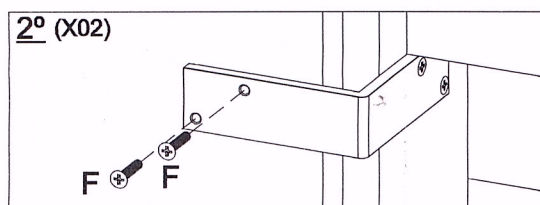
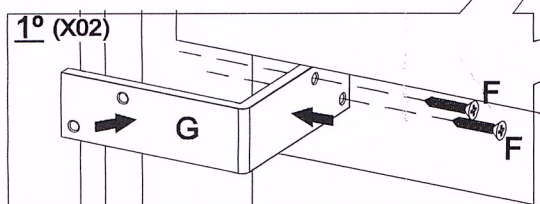
TOP SIGHT


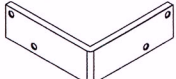




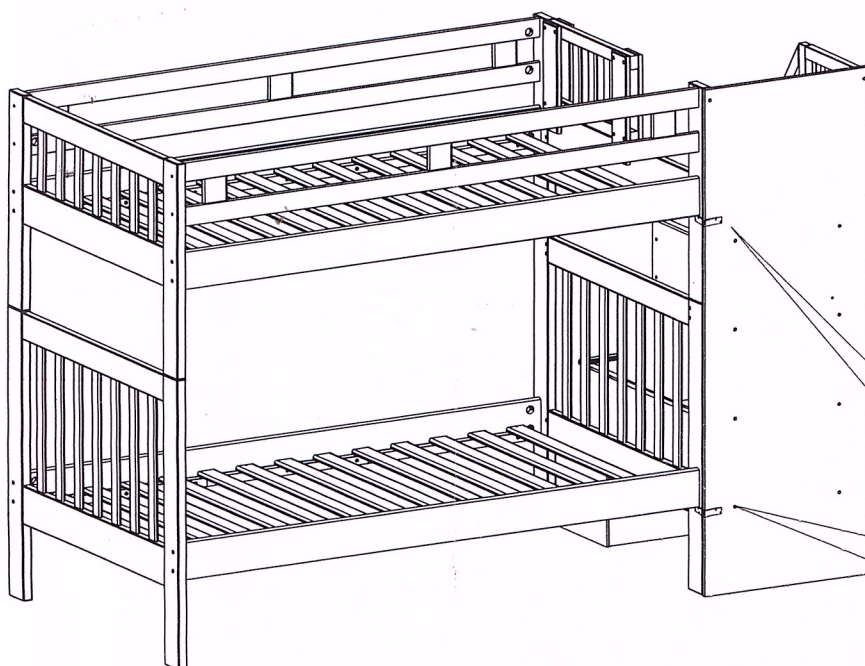
09


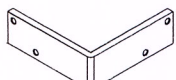
# OPTION A



F		08
	3,5X16	
G		02

## OPTION B



F		08
	3,5X16	
G		02

